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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/010,937	11/13/2001	Pedro S. Baranda	OT-4986;60,469-054	5631
64779 7590 07/22/2008 CARLSON GASKEY & OLDS 400 W MAPLE STE 350 BIRMINGHAM, MI 48009				
EXAMINER CHARLES, MARCUS				
ART UNIT		PAPER NUMBER		
3682				
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary

Application No.

10/010,937

Applicant(s)

BARANDA ET AL.

Examiner

Marcus Charles

Art Unit

3682

Period for Reply -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 25 March 2008.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-9, 14-24 and 26-42 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☒ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-9, 14-24 and 26-42 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
- Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
- Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
 2. ☐ Certified copies of the priority documents have been received in Application No. _____.
 3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) ☒ Notice of References Cited (PTO-892)
- 2) ☐ Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) ☐ Information Disclosure Statement(s) (PTO/S508)
- 4) ☐ Interview Summary (PTO-413)
- 5) ☐ Notice of Informal Patent Application
- 6) ☐ Other: _____
- Paper No(s)/Mail Date _____

DETAILED ACTION

This action is responsive to the submission filed 03-25-2008, which has been entered.

Claims 1-9, 14-24 and 26-42 are currently pending.

Claim Rejections - 35 USC § 103

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

2. Claims 1, 3-4, 9, 15-16, 20, 24, 28-37, 40 and 42 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view Kilborn et al. (2,740,459). WO (01-14630) discloses an elevator belt (22) comprising a plurality of cords (28, 30) aligned parallel to the longitudinal axis; a jacket (26) made from urethane over the cords, the jacket includes a generally smooth surface. WO (01-14630) does not disclose the cords are tensioned individually while applying the jackets. Kilborn et al. discloses a belt comprising a plurality of cords, which are tensioned individually in order to keep the belt perfectly aligned thus decreasing the efficiency of the belt (col.1, lines 34-64). Therefore, it would have been obvious to one of ordinary skill in the art to modify the belt of WO (01-14630) so that each cord is tensioned individually with a selected tension in view of Kilborn et al. in order to keep the belt perfectly aligned thus increasing the efficiency of the belt.

In claims 3 and 4, it is apparent that the tension on each cord would be adjusted to be consistent with the desired configuration.

In claim 9, it is apparent that a cooling operation would be carried out after the jacket has been applied.

Regarding claims 15-16, it is apparent that the method and process steps would be inherently included during the manufacturing of WO (01-14630) and Kilborn et al. device.

In claim 19, note WO (01-14630) clearly discloses the claimed invention including the cords 28 comprises steel.

In claim 20, it is apparent that the method step would be inherently included during the manufacturing of WO (01-14630) in view of Kilborn et al.

In claim 24, the method steps are inherently included in WO (01-14630) discloses the use of polyurethane as a common coating (jacket) for the tensile cords.

In claims 28, 32 and 36 it is apparent that the cords will inadvertently move while applying the jacket to the cord. Note, applicant discloses that it is well know for the cord to move during application of the jacket.

In claims 29-33, 35 and 37, WO (01-14630) and Kilborn et al. inherently discloses the claimed invention.

In claims 34 and 38, it is apparent that the tension forces will be the same on both sides of the applicator because the tension forces will be the same as the reaction forces on the opposite side.

In claims 40 and 42, it is apparent that the cords of in WO (01-14630) are inherently the same construction.

3. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view Kilborn et al. as applied to claim 1 above, and further in view of Nassimbene (2,194,833). Neither WO (01-14630) nor Kilborn et al. disclose the cords having different tensioning. Nassimbene discloses a belt having unequal tension in the cords (see col.1, lines 32-36) in order to increase the strength of the belt at the middle to overcome increased load concentration. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to modify the belt of WO (01-14630) so that the cords have unequal tensioning as disclosed by Nassimbene in order to increase the strength of the belt at the middle to overcome the area of increased load concentration.

4. Claims 5-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view Kilborn et al. as applied to claim 1 above, and further in view of Harper (3,848,037). WO (01-14630) discloses that the jacket is made from urethane but does not disclose the urethane is a waxless urethane. The use of urethane is equivalent to polyurethane and one can be substituted for the other. Harper discloses a silicone release agent to obtain a surface free of wax (col. 1, lines 46), Harper also discloses a new method of by which polyurethane moldings having surface free of oily or wax free which may be easily released from the moldings. As is well known in the art, providing a belt free of oily surface is very essential when labeling or providing belt information by painting the information on the belt. Harper also discloses that with the release of oil or wax from the polyurethane molding it would have been impossible for the painting to adhere to belt surfaces (col. 2, lines 17-22). Therefore, it would have been obvious to one

of ordinary skill in the art at the time of the invention to further modify the jacket of WO (01-14630) so that it is made from waxless urethane in view of Harper in order to ensure better friction, provide a clean and blemish free surface so as to allow the surface to be painted such that the painting will effectively adhere polyurethane material.

5. Claim 8 is rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view Kilborn et al. as applied to claim 1 above, and further in view of Tsai (6,727,433). WO (01-14630) and Kilborn et al. do not disclose the molding device having an opening with a non-linear configuration. Tsai disclose a molding device (70) having an opening from which the molded belt of cable is extruded and the surface of the opening is not linear. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to modify the device of WO (01-14630) so that the has belt is molds from a mold having non-linear openings in view of Tsai reduce the material of the jacket without compromising the strength of the belt and to provide a belt with non-slipping surface features.

6. Claims 14 and 41 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view of Harper WO (01-14630) discloses the claimed invention above but does not disclose the polyurethane is waxless polyurethane. Harper also discloses that with the release of oil or wax from the polyurethane molding it would have been impossible for the painting to adhere to the belt surfaces (col. 2, lines 17-22). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to further modify the jacket of WO (01-14630) so that it is made from waxless urethane in view of Harper in order to ensure better friction, provide a clean and blemish

free surface so as to allow the surface to be painted such that the painting will effectively adhere polyurethane material.

In claim 41, it is apparent that the cords of in WO (01-14630) are inherently the same construction.

7. Claims 17-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view Kilborn et al. as applied to claim 1 above, and further in view of Harper. WO (01-14630) discloses the claimed invention above but does not disclose the polyurethane is waxless polyurethane. The used of urethane is equivalent to polyurethane and one can be substitute for the other. Harper also discloses that with the release of oil or wax from the polyurethane molding it would have been impossible for the painting to adhere belt surfaces (col. 2, lines 17-22). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to further modify the jacket of WO (01-14630) so that it is made from waxless urethane in view of Harper in order to ensure better friction, provide a clean and blemish free surface so as to allow the surface to be painted such that the painting will effectively adhere polyurethane material.

Regarding claim 18, the process of applying the fluid is inherently included during the manufacturing of WO (01-14630) device.

8. Claims 21-23, 26-27 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) in view of Harper. WO (01-14630) discloses the claimed invention above but does not disclose the polyurethane is waxless polyurethane. The used of urethane is equivalent to polyurethane and one can be substitute for the other. Harper

also discloses that with the release of oil or wax from the polyurethane molding it would have been impossible for the painting to adhere belt surfaces (col. 2, lines 17-22).

Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to further modify the jacket of WO (01-14630) so that it is made from waxless urethane in view of Harper in order to ensure better friction, provide a clean and blemish free surface so as to allow the surface to be painted such that the painting will effectively adhere polyurethane material.

In claims 22-23 and 27, the method steps are inherently included during the manufacturing of over WO (01-14630) in view of Harper device

9. Claims 35 and 39 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO (01-14630) In view of Harper as applied to claim 24 above, and further in view of Pitts et al. (2003/0069101). WO (01-14630) In view of Harper does not disclose the application of the jacket is continuously and uninterrupted. Pitts et al. disclose the claimed invention in order to create a uniform surface. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to further modify the device of WO (01-14630) so that the process is carried continuously and uninterrupted in view of Pitts et al. in order to create a uniform surface.

Response to Arguments

10. Applicant's arguments filed 3-25-2008 have been fully considered but they are not persuasive. Applicant contended that the technique use by Kilborn et al cannot be used to make a belt disclose by WO 01-14630) in that Kilborn et al. provides for the cords to rest on a table. It should be noted that the Kilborn et al reference was not used

to determine how the belt was made but tensioning the cords individually. Applicant also contended that even if the combination could be made the result would not be the same. It should be noted that if the prior art meets the limitation of the claimed invention as claimed, the result would be much the same. As stated before, WO (01-14630) teaches cords having different diameter sizes cords along the width of the belt.

In order for there to be uniform strength along 'the length and width of the belt, it would have been possible selectively tensioning tension each cord on an individual basis in a manner taught by Kilborn et al. Therefore, one of ordinary in the art would be able to tension each cord individually to achieve uniform load. It is old and well known in the art to tension cords on an individual basis and the belt to WO (01-14630) is no exception. By individually tensioning the belt. It would allow one of ordinary skill in the art to desirably control the tension in each cord, as it is very difficult to control the simultaneous tensioning of the cords. Regarding argument relating to claim 2, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988) and *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, it would have been obvious to one of ordinary skill in the art to carry out individual unequal tensioning on the cords of WO (01-14630) as taught by Nassimbene. Nassimbene specifically discloses (col. 1, lines 1-4) that the invention is appropriate to belts with greater width and thickness. An

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elevator belt has greater width than thickness. Therefore, the rejection is deemed proper

In response to the waxless urethane, Applicant contended that Harper indicates the arrangement for avoiding wax associated with a mold release agent from clinging to the exterior surface of a mold. It should be noted that if Harper does not want wax to be associated with the mold, Harper would not use a wax Urethane in molding process. Applicant contended that Harper uses urethane with typically includes wax. It must be understood that since Harper intention to avoid wax to associate with mold agent, it is reasonable to suggest or interpret that the Urethane/polyurethane of Harper is void of wax. In addition, applicant contended that Urethane and polyurethane inherently include wax and that all composition that includes wax has urethane. It should be noted that applicant has not provide any evidence that teaches or suggest urethane or polyurethane inherently includes wax. In col. 3, lines 7-14), Harper clearly disclose "However, it is commonly known to those skilled in the art that films of oily or waxy mold release agents adhere to the molded articles and are difficult to remove therefore" Note, Harper clearly discloses "A method has now been discovered has now been discovered by which polyurethane moldings having surface free of adhesion inhibiting mold release agent, and having oily and wax free surfaces are obtain" (col. 2, lines 11-14). Therefore, it can be concluded that polyurethane oil or wax as a free agent. Therefore, it can be understood that Harper recognizes the method of producing polyurethane free of wax free residue. In addition, applicant contend that there is no suggestion to combine the WO 01/14630 with the Harper references, the examiner recognizes that obviousness

can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988) and *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

Harper's sole purpose for an oil or wax free surface is for avoiding the problem associated with painting oily and waxy surface, where the paint is difficult to adhere to the surface. As is well known in the art, painting or marking the surfaces of belts is a common practice for proving identification markings on the belts or ropes, for example see US patent 6,103,349 to Matsumoto).

Therefore, for the reasons stated above the rejection is deemed proper.

Conclusion

11. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of

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the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Marcus Charles whose telephone number is (571) 272-7101. The examiner can normally be reached on Monday-Thursday 7:30 am to 6:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Ridley Richard can be reached on (571) 272-6917. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Marcus Charles
/Marcus Charles/
Primary Examiner, Art Unit 3682

